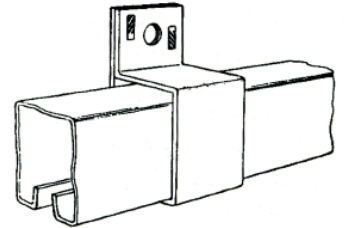


Box Type Track and Brackets Installation and Functions

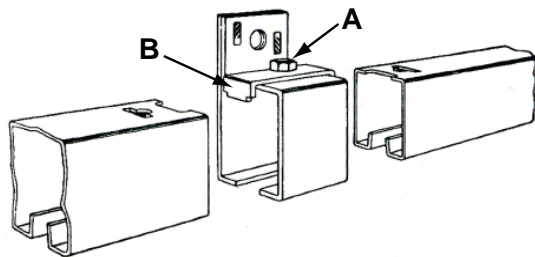
The unique design of Track and Brackets prevents the horizontal creep of tracks while binding them together tightly against the bottom of the bracket, achieving a smooth tight joint for the hanger runway.

CENTER BRACKET

Slide track through center brackets. Provides support of track and track lips at required support intervals.



LOCK JOINT BRACKET

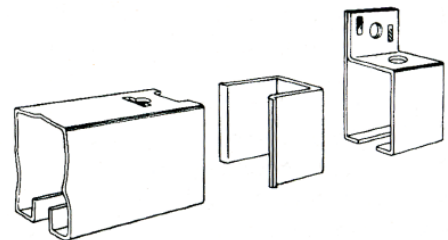


Loosen nut "A", raise clamp "B", slide tracks into bracket, drop bent ends of clamp "B" into holes in tops of track and tighten nut "A". Provides the unique feature between track sections.

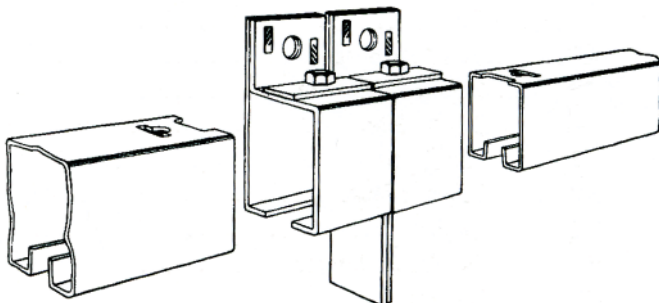
NOTE: #25 Track joints must be welded on all manual applications over 2500 lbs. and for all powered applications. See page 19 for welding kit information.

END BLIND

Push end blind into center sidewall/overhead track bracket. Slide the assembled bracket and end blind onto the end of track. The end blind acts as a stop to prevent creep on one-piece track applications as well as closes off the end of the track to birds, etc.



CENTER STOP BRACKETS



Slide each end of each track fully into center stop bracket. Provides track support and door stop at center of bi-parting door installations.