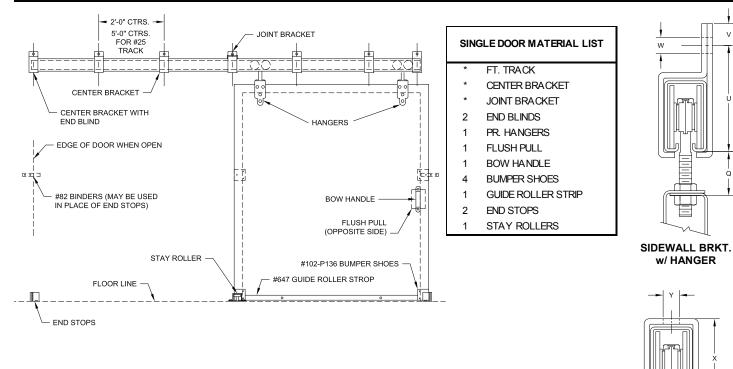
Hardware Sets FOR WOOD AND METAL DOORS



Single Sliding Doors

These complete sets contain the following hardware:

Quantity Item

- 1 Pair Hangers.
- * Sufficient Lock-Joint track (approximately twice width of opening).
- 2 End Blinds.
- * Sufficient Center and Lock-Joint Track Brackets. (Spaced on approximately 2'0" centers). *†
- 1 Bow Handle.
- 1 Flush Pull.
- 2 Pair Bumper Shoes.
- 2 Floor End Stops.
- 1 Stay Roller.
- * Sufficient Guide Roller Strip.
- * Fasteners **

Notes:

- * Bolt hole spacing for center stop bracket shown in chart on page 4.
- † For 25 brackets, maximum center spacing is 5'0"for 2,500 lb. capacity.
- † For 25 brackets, maximum center spacing is 2'0"for 5,000 lb. capacity.
- ** Hardware sets include proper fasteners to attach the hardware to the door. Fasteners to attach the hardware to the wall and floor are excluded.

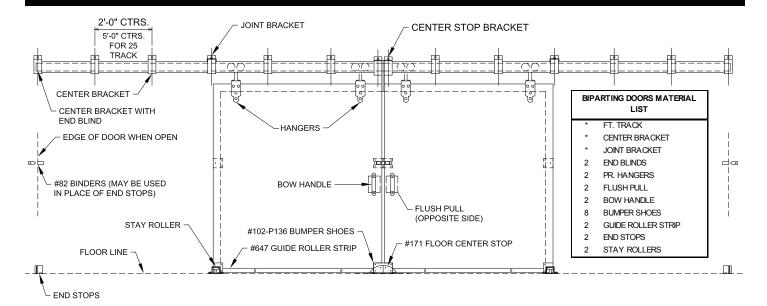
TRUCK ONLY

OVERHEAD BRKT.

w/ HANGER

See Page 4 for Dimensions and Ordering Instructions.

Hardware Sets FOR WOOD AND METAL DOORS



Bi-Parting Sliding Doors

These complete sets contain the following hardware:

Quantity Item

- 2 Pair Hangers.
- * Sufficient Lock-Joint track (approximately twice width of opening).
- 1 Center Stop Bracket. *
- 2 End Blinds.
- * Sufficient Center and Lock-Joint Track Brackets. (Spaced on approximately 2'0" centers). *†
- 2 Bow Handle.
- 2 Flush Pull.
- 4 Pair Bumper Shoes.
- 2 Floor End Stops.
- 2 Stay Roller.
- * Sufficient Guide Roller Strip.
- * Fasteners **

Notes:

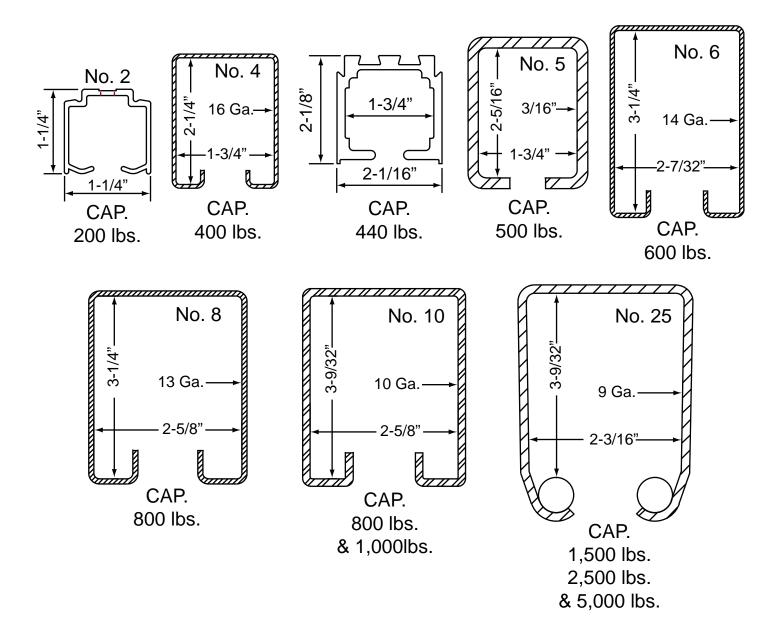
- * Bolt hole spacing for center stop bracket shown in chart on page 4.
- † For 25 brackets, maximum center spacing is 5'0"for 2,500 lb. capacity.
- † For 25 brackets, maximum center spacing is 2'0"for 5,000 lb. capacity.
- ** Hardware sets include proper fasteners to attach the hardware to the door. Fasteners to attach the hardware to the wall and floor are excluded.

See Page 4 for Dimensions and Ordering Instructions.

Box Track Type

To Select Proper Size Track See Truck and Hanger Selection Charts Pages 4, 6 and 7.

* NOTE: #5, and #25 track are used for special applications including curves and switches. See page 20 and 21 for more information and consult with our engineers.



Box Track Data

*Capacity For Doors Weighing Ibs.	Track No.	Ga.	Inside Dimensions In Inches	Available Lengths Ft.	Powder Coat Paint	Galvanized Available	Aluminum Available	Stainless Steel Available	Weight Per Foot Ibs.
			"Lock-Joint"®	Style Track	- Manuall	y Operated D	oors	,	
200	2	(al)	1-3/16" Wide 1-1/8" Hide	6', 8', 10' & 12'		x	x	x	1/2
400	4	16	1-3/4" Wide 2-1/4" High	6', 8', 10' & 12'	х	x		х	1-3/4
500	5	7	1-3/4" Wide 2-5/16" High	10'	х	x		х	5
600	6	14	2-7/32" Wide 3-1/4" High	6', 8', & 10'	х	х		х	2-3/4
800	8	13	2-5/8" Wide 3-1/4" High	6', 8', & 10'	х				4
1000	10	10	2-5/8" Wide 3-1/4" High	6', 8', & 10'	х	х			5-3/4
**1500	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	х	x		х	8
†2500	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	х	x		x	8
††5000	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	х	x		х	8
			"Lock-Joint"®	Style Trac	k - Power	Operated Do	ors		
800	10	10	2-5/8" Wide 3-1/4" High	6', 8', & 10'	х	х			5-3/4
**1500	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	х	х		х	8
†2500	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	х	х		х	8
††5000	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	х	х		х	8

^{*}With pair of hangers per door.

*Note: #5 and #25 track are used for special applications including curves & switches. See pages 20 and 21 for more information and consult with our engineers.

^{**1,500} lb. Capacity when #25 track is used with #25-1BLE hanger.

^{†2,500} lb. Capacity when #25 track is used with #25-1BSE hanger.

^{††5,000} lb. Capacity when #25 track is used with #25-TBSE hanger.

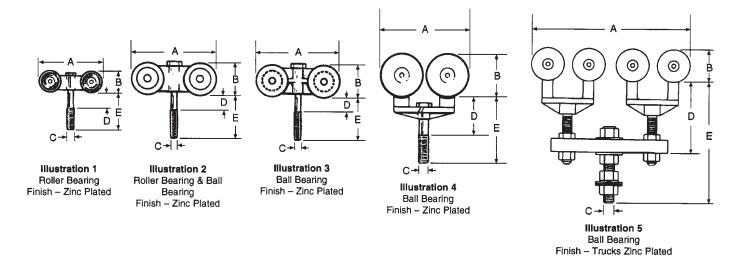
Door Hanger Data

*Capacity for Doors Weighing -Lbs.	Door Thickness	Hanger Number	Track Number	Type Aprons	Type Bearing	Page Number
"LOCK-JOINT" STYL	E TRACK - MANU	JALLY OPERATE	ED			
200	3/4" to 1-3/4"	2-1P	2	n/a	Polymer	9
400	1-1/2" to 2-1/4"	4Z2P	4	Zinc Plate	Polymer	9
400	1-1/2" to 2-1/4"	4Z2R	4	Zinc Plate	Roller	9
400	up to 1-3/4"	4Z-F	4	Zinc Plate	Ball	10
500	1-3/4" to 2-1/4"	5P-1975	5	Painted	Ball	20
600	1-3/4" to 2-1/4"	6P2R	6	Painted	Roller	10
600	1-3/4" to 2-1/4"	6Z3R	6	Zinc Plate	Roller	10
600	2-1/4" to 3"	6P4R	6	Painted	Roller	10
600	2-1/4" to 3"	6Z5R	6	Zinc Plate	Roller	10
600	1-3/4" to 2-1/4"	6P2B	6	Painted	Ball	10
600	1-3/4" to 2-1/4"	6Z3B	6	Zinc Plate	Ball	10
600	2-1/4" to 3"	6P4B	6	Painted	Ball	10
600	2-1/4" to 3"	6Z5B	6	Zinc Plate	Ball	10
800	1-3/4" to 2-1/4"	8P2R	8	Painted	Roller	11
800	2-1/4" to 3"	8P4R	8	Painted	Roller	11
800	1-3/4" to 2-1/4"	8P2B	8	Painted	Ball	11
800	2-1/4" to 3"	8P4B	8	Painted	Ball	11
1000	1-3/4" to 2-1/4"	8P2R	10	Painted	Roller	11
1000	1-3/4" to 2-1/4"	8Z3R	10	Zinc Plate	Roller	11
1000	2-1/4" to 3"	8P4R	10	Painted	Roller	11
1000	2-1/4" to 3"	8Z5R	10	Zinc Plate	Roller	11
1000	1-3/4" to 2-1/4"	8P2B	10	Painted	Ball	11
1000	1-3/4" to 2-1/4"	8Z3B	10	Zinc Plate	Ball	11
1000	2-1/4" to 3"	8P4B	10	Painted	Ball	11
1000	2-1/4" to 3"	8Z5B	10	Zinc Plate	Ball	11
1500	1-3/4" to 2-1/2"	25P2BLE	25	Painted	Ball	12
1500	2-1/4" to 3"	25P4BLE	25	Painted	Ball	12
2500	2-1/4" to 2-3/4"	25P2BSE	25	Painted	Ball	12
LOCK-JOINT" STYL		ER OPERATED	,			
800	1-3/4" to 2-1/4"	10P2BE	10	Painted	Ball	12
800	2-1/4" to 3"	10P4BE	10	Painted	Ball	12
1500	1-3/4" to 2-1/2"	25P2BLE	25	Painted	Ball	12
1500	2-1/4" to 3"	25P4BLE	25	Painted	Ball	12
2500	2-1/4" to 3-3/4"	25P2BSE	25	Painted	Ball	12

^{*}With Pair of Hangers per Door

^{*}NOTE: #5 and #25 track are used for special applications including curves and switches. See page 20 & 21 for more information and consult with our engineers.

Trucks (less aprons)



Load Bar Painted

TRUCKS FOR MANUALLY OPERATED DOORS

For Door	Cat. No.	For Track	IIIs.		[Dimension	s		Hanger	Weight
Weight (lbs.)		No.	No.	Α	В	С	D	E	Page #	Per Pair
200	2-1P	2	1**	1-11/16"	7/8"	8mm	0	1-1/4"	9	5 oz.
400	4-1P	4	1**†	4-3/4"	2-1/8"	1/2"-13	11/16"	2-7/8"	9	2 lb.
400	4-1R	4	1†	4-3/4"	2-1/8"	1/2"-13	5/8"	2-13/16"	9	2-1/2 lb.
500	5B	5	n/a	2-1/8"	2-1/8"	5/8"-11	1-5/8"	4-5/8"	20	3 lb.
600	6-1R	6	2	7-1/2"	3"	3/4"-10	1/2"	3-5/8"	10	7-1/4 lb.
600	6-1B	6	2	7-1/2"	3"	3/4"-10	1/2"	3-5/8"	10	7-1/4 lb.
800	8-1R	8	2	7-1/2"	3"	3/4"-10	1/2"	3-5/8"	11	8 lb.
800	8-1B	8	2	7-1/2"	3"	3/4"-10	1/2"	3-5/8"	11	8 lb.
1000	8-1R	10	2	7-1/2"	3"	3/4"-10	1/2"	3-5/8"	11	8 lb.
1000	8-1B	10	2	7-1/2"	3"	3/4"-10	1/2"	3-5/8"	11	8 lb.

TRUCKS FOR POWERED OR MANUALLY OPERATED DOORS

For Door	Cat. No.	For Track	IIIs.	Dimensions					Hanger	Weight
Weight (lbs.)		No.	No.	Α	В	С	D	Е	Page #	Per Pair
800	10-1BE	10	3	7-1/4"	2-3/4"	3/4"-10	3/4"	3-7/8"	12	5 oz.
1500	25-1BLE	25	3	7-1/2"	3"	3/4"-10	1-1/16"	4-1/4"	12, 21	2 lb.
2500	25-1BSE	25	4	7"	3"	7/8"-9	3-1/2"	8"	12, 21	2-1/2 lb.
5000	25-TBSE	25	5	15"	3"	1"-8	7"	11-1/4"	12, 21	3 lb.

^{*} With Pair of Trucks Per Door.

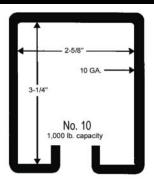
^{**}See Illustration 1, polymer bearings only

[†] See Page 9 for wood door top plate option.

^{*}Note: #5, and #25 track can be used for special applications including curves and switches. See page 20 and 21 for more information and consult with our engineers.

No. 10 & 25 Hangers (trucks with aprons)





NO. 10BE HANGER

Use: For **power operated** sliding doors 1-3/4" to 3" thick weighing up to **800 lbs.** using #10 track.

Sizes: **10P2BE** for doors 1-3/4" to 2-1/4" (Painted Aprons) **10Z3BE** for doors 1-3/4" to 2-1/4" (Zinc Aprons). **10P4BE** for doors 2-1/4" to 3" (Painted Aprons). **10Z5BE** for doors 2-1/4" to 3" (Zinc Aprons).

Head Clearance: Top of door to bottom of track; minimum 1-3/8", maximum 3-1/8". Bottom of track to center of hole in sidewall bracket; 6-1/8".

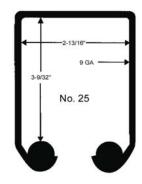
Construction: 2-3/4" diameter machined steel wheels. Ball bearings. Lateral and vertical adjustment.

Apron: 4" wide x 7-1/2" long x 9/64" thick

Finish: Zinc plated trucks. Aprons painted or zinc plated.

Packed: Boxed, with bolts. **Weight**: 16-1/2 lbs. per pair.





NO. 25P2BSE HANGER

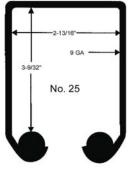
Use: For manually operated or power operated sliding doors 2-1/2" to 3-3/4" thick weighing up to **2,500 lbs.**

Head Clearance: Top of door to bottom of track; minimum 4-1/2", maximum 6-1/2". Bottom of track to center of hole in sidewall bracket: 7".

Construction: 3" diameter machined steel wheels. Frame malleable iron, ball bearings, lateral and vertical adjustment.

Apron: 5" wide x 11-3/4" long x 1/4" thick **Finish**: Zinc plated trucks. Aprons painted.

Packed: Boxed, with bolts. **Weight**: 39 lbs. per pair.





NO. 25BLE HANGER

Aprons).

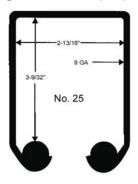
Use: For manually operated or power operated sliding doors 1-3/4" to 3" thick weighing up to **1,500 lbs**. **Sizes: 25P2BLE** for doors 1-3/4" to 2-1/4" (Painted

25P4BLE for doors 2-1/4" to 3" (Painted Aprons). **Head Clearance**: Top of door to bottom of track; minimum 1-3/8", maximum 2-3/4". Bottom of track to center of hole in sidewall bracket; 7".

Construction: 3" diameter machined steel wheels. Frame malleable iron, ball bearings, lateral and vertical adjustment.

Apron: 4" wide x 7-1/2" long x 9/64" thick **Finish**: Zinc plated trucks. Aprons painted.

Packed: Boxed, with bolts. **Weight**: 18-3/4 lbs. per pair.





NO. 25-TBSE TRUCK

Use: For manually operated or power operated sliding doors weighing up to **5,000 lbs.**

Head Clearance: Top of door to bottom of track; minimum 6-1/4", maximum 10-1/4". Bottom of track to center of hole in sidewall bracket: 7".

Construction: 3" diameter machined steel wheels. Frame malleable iron, ball bearings, lateral and vertical adjustment. Load bar: 1-1/4"x3"x11" long steel.

Pendant bolt: 1" diameter steel.

Finish: Zinc plated trucks. Painted load bar.

Packed: Boxed.

Weight: 70" lbs. per pair.

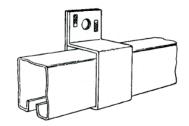
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Box Type Track and Brackets Installation and Functions

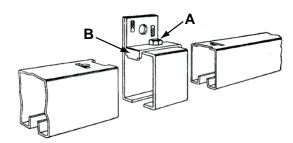
The unique design of Track and Brackets prevents the horizontal creep of tracks while binding them together tightly against the bottom of the bracket, achieving a smooth tight joint for the hanger runway.

CENTER BRACKET

Slide track through center brackets. Provides support of track and track lips at required support intervals.



LOCK JOINT BRACKET

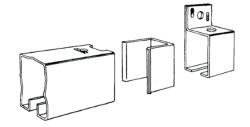


Loosen nut "A", raise clamp "B", slide tracks into bracket, drop bent ends of clamp "B" into holes in tops of track and tighten nut "A". Provides the unique feature between track sections.

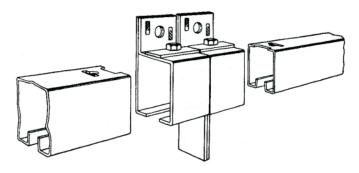
NOTE: #25 Track joints must be welded on all manual applications over 2500 lbs. and for all powered applications. See page 19 for welding kit information.

END BLIND

Push end blind into center sidewall/overhead track bracket. Slide the assembled bracket and end blind onto the end of track. The end blind acts as a stop to prevent creep on one-piece track applications as well as closes off the end of the track to birds, etc.



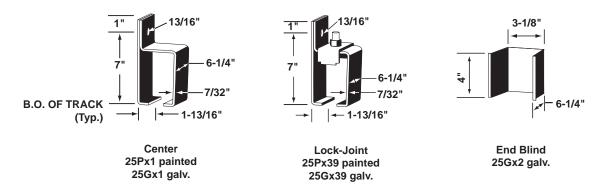
CENTER STOP BRACKETS



Slide each end of each track fully into center stop bracket. Provides track support and door stop at center of bi-parting door installations.

Brackets for No. 25 Track

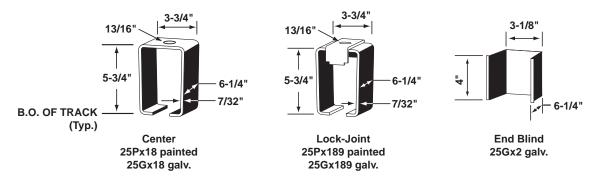
SIDEWALL



Shipping Weight By Bracket Number & Description

Number	25Px1 25Gx1	25Px39 25Gx39
Description	Center	Lock Joint
Weight in lbs.	6-1/2	7-1/2

OVERHEAD



Shipping Weight By Bracket Number & Description

Number	25Px18 25Gx18	25Px189 25Gx189
Description	Center	Lock Joint
Weight in lbs.	6	7

NOTE: MAX. BRACKET SPACING <u>60" ON CENTERS</u> FOR 2500 Lbs. CAPACITY. MAX. BRACKET SPACING <u>24" ON CENTERS</u> FOR 5000 Lbs. CAPACITY.

Tracks extend into center stop and end brackets 4-1/2".

*Use end blind in combination with any center bracket to produce an end bracket.

†25 Track joints must be welded on all manual applications over 2500 lbs. and for all powered applications.

See page 19 for welding kit information.

No. 5 Track Brackets No. 5 & 25 Welding Kits

NO. 5 TRACK BRACKETS



The **5PX18** bracket is used only for suspending #5 track by means of a single bolt. The bracket should be used for supporting the track when the joints are welded and should be used on curves except when the track is supported by angles or flat bar. Distance from top of bracket to bottom of track is 3-3/4". Finish: Painted. Weight: 2 lbs.

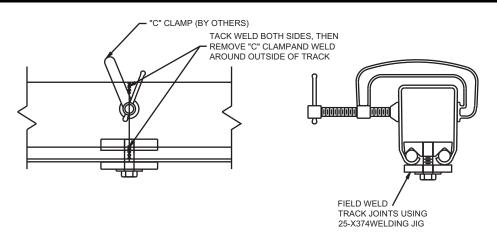
The **5PX18** bracket is used only for suspending #5 track by means of a single bolt. The bracket should be used for supporting the track when the joints are welded and should be used on curves except when the track is supported by angles or flat bar. Distance from top of bracket to bottom of track is 3-3/4". Finish: Painted. Weight: 2 lbs.

NO. 5-X155 WELDING JIG



The welding method is recommended since it makes a continuous section of track eliminating the need for joint brackets. The welding jig aligns the inside of the track, holding the two sections in position for welding thus allowing the weld bead to be flush with the track to ensure smooth operation. Finish: Brass. Weight: 1-1/2 lbs.

NO. 25-X374 WELDING JIG



No. 25-X374 Weld Kit

The welding jig is designed to hold #25 track ends in alignment where a field welded joint is required, ensuring the weld bead to be flush with the track for smooth operation. Reusable for up to 30-50 welding operations, depending on temperature usage.

Construction: Brass or bronze fixture clamp parts & steel bolt. Packed: Boxed with instruction sheet. Weight: 2-1/2 lbs. Note: #25 track joints must be <u>welded on all manual applications over 2500 lbs and for all powered applications</u>.

WARRANTY

Hardware products are warranted to be of good quality, and free from defects in material and workmanship under normal intended use for a period of one (1) year from the date of purchase. If any hardware, or part thereof, is determined by the factory not to be as warranted, the factory will, at its option and without charge, replace the defective part or parts.

Under no circumstances shall we be liable for indirect or consequential damages of any kind. These warranties are in lieu of all other warranties expressed or implied including, but not limited to, warranties of merchantability or fitness for a particular purpose. The warranties cover Crown Industrial material. We shall not be liable, nor do we assume responsibility for damage or operational failures caused by supporting and/or surrounding structure and/or equipment, overloading of the product beyond the manufacturer's rated capacity, improper use or application beyond the manufacturer's intended or recommended use, or other external causes such as abuse or acts of god and other causes beyond our control. Maintenance and adjustments are the responsibility of the owner. This guarantee does not cover such maintenance and adjustments, nor any services which may be required as a result of the purchaser's failure to perform normal maintenance and adjustments to the purchased product.

Replacement of defective material shall be furnished without charge, delivered, installation not included. If the factory decides to service a warranted product at the purchaser's place of business and determines that no defective material or improper workmanship exists, then the purchaser shall reimburse the factory for all expenses, including time and travel, incurred in providing the service.

This guarantee is not applicable to other non-hardware products.

RETURN GOODS POLICY

Requests in writing for RGA must be made to the Crown Industrial Customer Support Department within 30 days of the material shipment from Crown Industrial. Crown will determine the eligibility to return any material and will notify the requestor within 5 day upon receipt of written request. Crown will also instruct the requestor to return the material to Crown or dispose of such before the issuance of the appropriate credit. Special items (i.e. stainless steel or custom painted) and items not manufactured by Crown (purchased) will not be eligible for return. Any material returned to Crown or disposed of without the proper authorization by Crown will be refused and no credit will be issued. Return goods must be shipped freight prepaid at the requestor's expense within 15 days of receipt of written authorization. The requestor must determine the carrier. All material returned must be received in original packaging. Credit will be given on returned material only after receipt and inspection by Crown. Provide the RGA number and a copy of the original packing slip with all returned material. Credit for all authorized returns are subject to a 25% restocking charge on the net acceptable material value.

Distributor								



213 Michelle Court So. San Francisco, CA 94080-6202

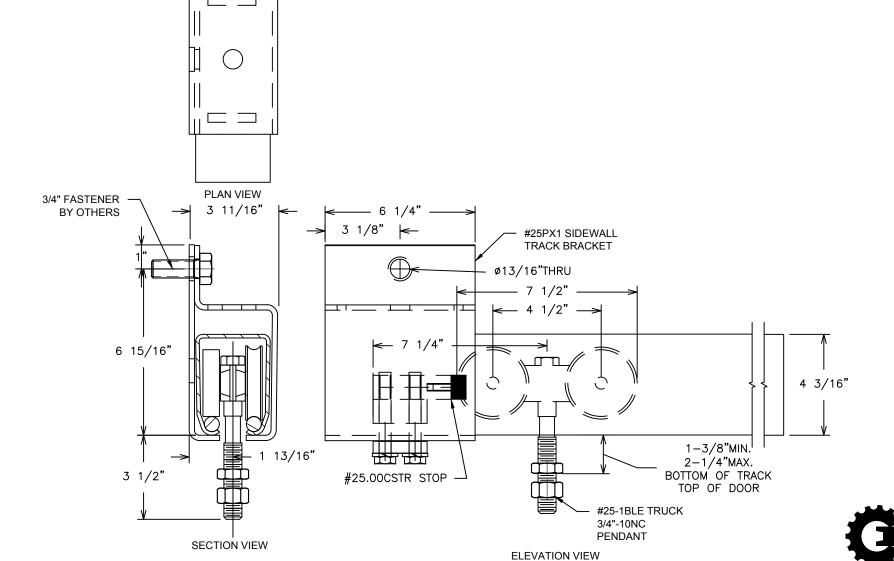
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HDW-10

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	REVISIONS							
REV.	DESCRIPTION	DATE	APPROVED					



DWG #25-1BLEx1

DESCRIP: #25 HEAD DETAIL SIDE WALL MOUNT DRAWN:WRM 4/8/09 REV:

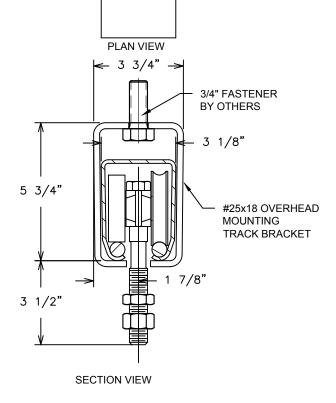
SCALE: 3'' = 1' - 0''

SHEET #1

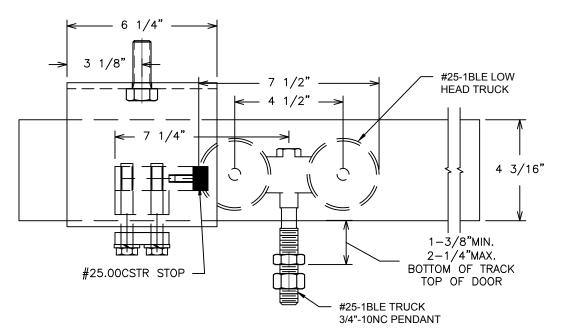
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25-1BLE TRUCK 1,500 CAPACITY/PR. CROWN INDUSTRIAL SUPPLY

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		REV.	DESCRIPTION	DATE	APPROVED
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ø13/16"



25-1BLE TRUCK 1,500 CAPACITY/PR.

DWG #25-1BLEx18

DESCRIP: #25 HEAD DETAIL OVERHEAD MOUNT

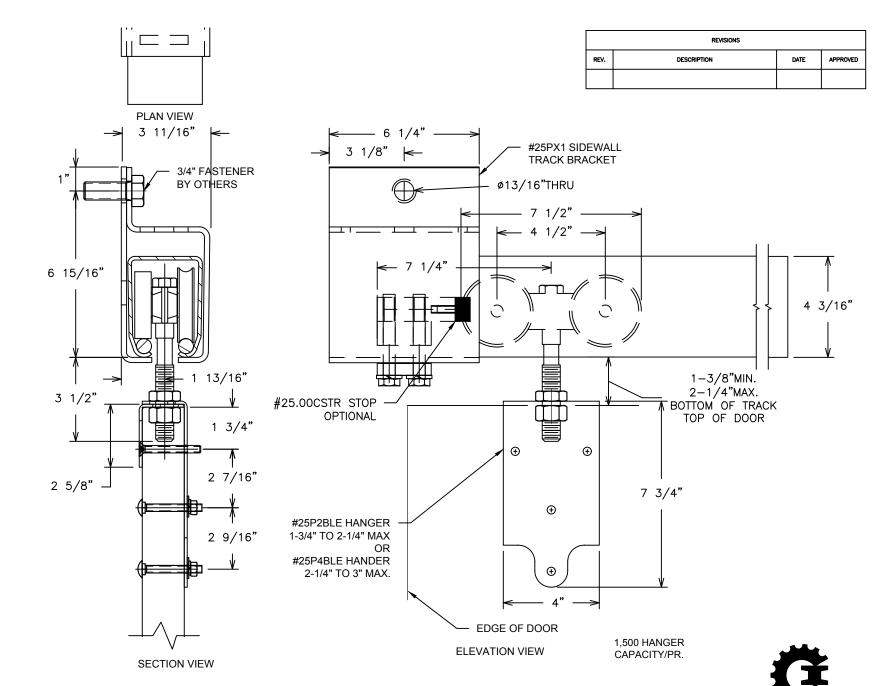
DRAWN:WRM 4/8/09 REV:

SCALE: 3'' = 1' - 0''

SHEET #2
FILE:j:\crown work\xm\dwg\25

ELEVATION VIEW

C R O W N
INDUSTRIAL
SUPPLY



DWG #25P2BLEx1

DESCRIP: #25 HEAD DETAIL OVERHEAD MOUNT

DRAWN:WRM 4/8/09 REV:

SCALE: 3'' = 1' - 0''

SHEET #14
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C R O W N
INDUSTRIAL
SUPPLY

 $\mathbf{\Psi}$ REVISIONS REV. DESCRIPTION DATE PLAN VIEW 3/4" FASTENER BY OTHERS #25-1BLE LOW 7 1/2" HEAD TRUCK 4 1/2" 3 1/8" - 7 1/4" 5 3/4" #25x18 OVERHEAD 4 3/16" MOUNTING TRACK BRACKET 1 7/8" 1-3/8"MIN. 2-1/4"MAX. 3 1/2" BOTTOM OF TRACK #25.00CSTR STOP TOP OF DOOR 1 3/4" \oplus \oplus #25P2BLE HANGER 2 7/16" 1-3/4" TO 2-1/4" MAX 2 5/8" 7 3/4" #25P4BLE HANDER \oplus 2-1/4" TO 3" MAX. 2 9/16"

DWG #25P2BLEx18

DESCRIP: #25 HEAD DETAIL OVERHEAD MOUNT

SECTION VIEW

DRAWN:WRM 4/8/09 REV:

SCALE: 3'' = 1' - 0''

SHEET #14
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1,500 HANGER CAPACITY/PR.

EDGE OF DOOR

ELEVATION VIEW

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REVISIONS REV. DESCRIPTION 3/4" FASTENER BY OTHERS 3 11/16" -- 6 1/4**"** #25X1 SIDEWALL 3 1/8" TRACK BRACKET ø13/16" THRU 6 15/16" 6 15/16" 4 3/16' 4-1/2"MIN. #25.00CSTR STOP 1 13/16" 6-1/2"MAX.

#25-B1SE TRUCK

25-1BSE TRUCK

DWG #25-1BSEx1 DESCRIP: #25 HEAD DETAIL SIDE WALL MOUNT DRAWN:WRM 4/8/09 REV:

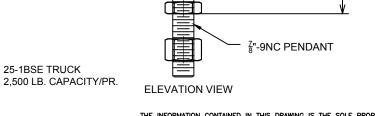
7 3/8"

SECTION VIEW

SCALE: 3'' = 1' - 0''

SHEET #3

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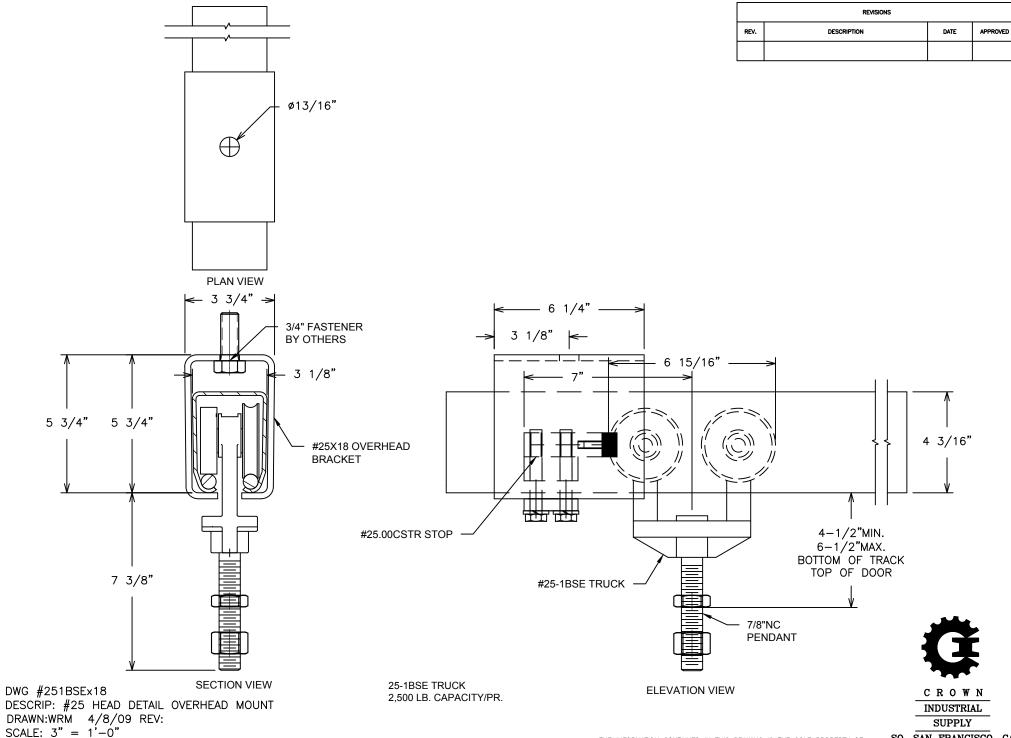
DATE

APPROVED

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BOTTOM OF TRACK TOP OF DOOR

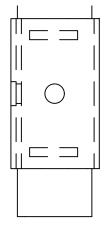
(650)952-5150



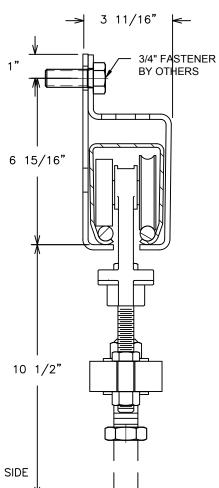
SHEET #4

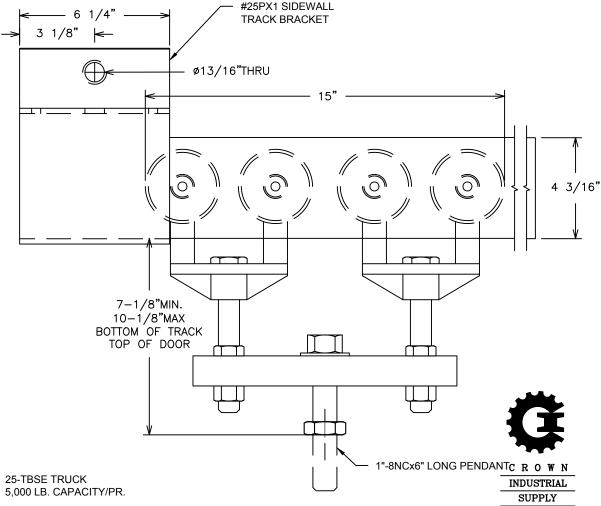
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REV.	DESCRIPTION	DATE	APPROVED							





DWG #25-TBSEx1

DESCRIP: #25 HEAD DETAIL SIDE

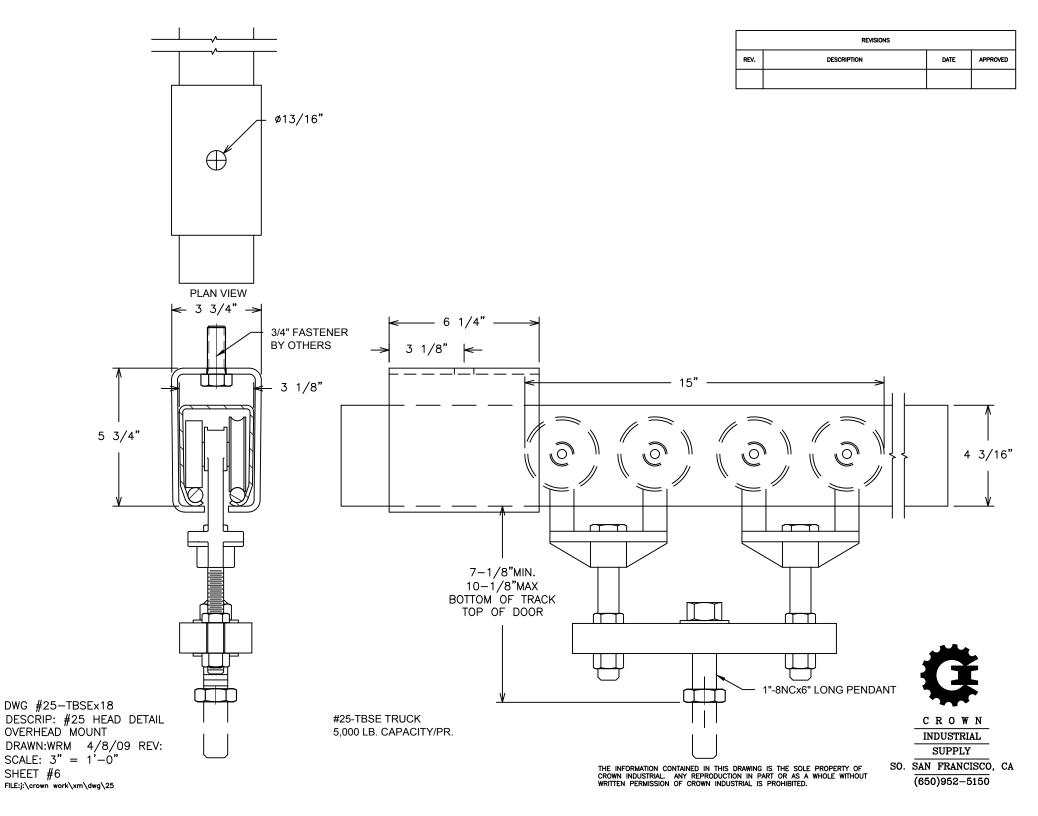
WALL MOUNT

DRAWN:WRM 4/8/09 REV:

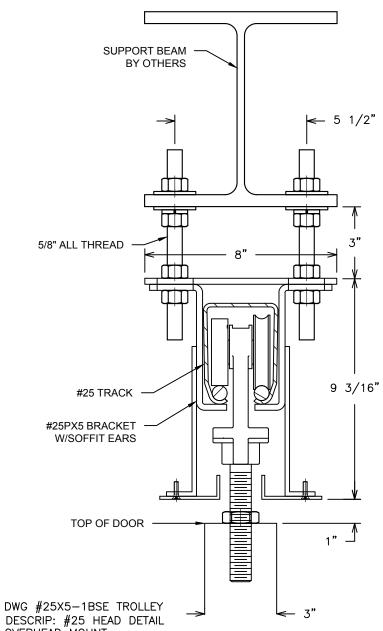
SCALE: 3'' = 1' - 0''

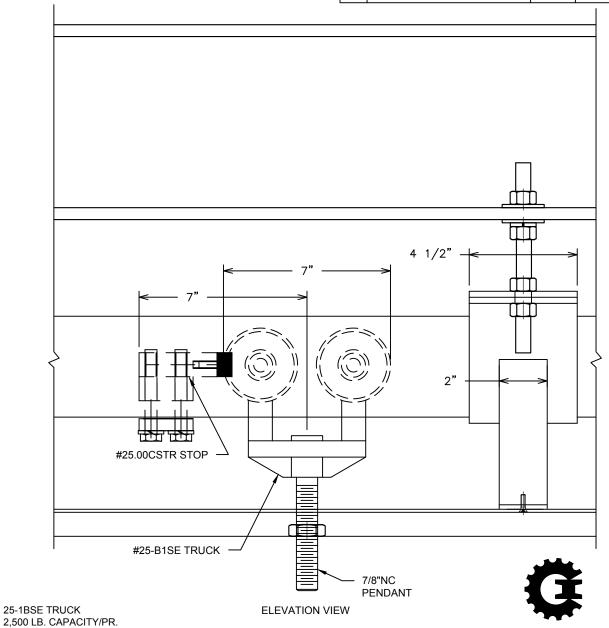
SHEET #5
FILE:j:\crown work\xm\dwg\25

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		REVISIONS								
	REV.	DESCRIPTION	DATE	APPROVED						
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DESCRIP: #25 HEAD DETAIL OVERHEAD MOUNT

DRAWN:WRM 4/8/09 REV:

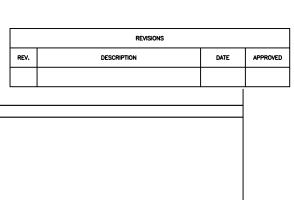
SCALE: 3'' = 1' - 0''SHEET #9

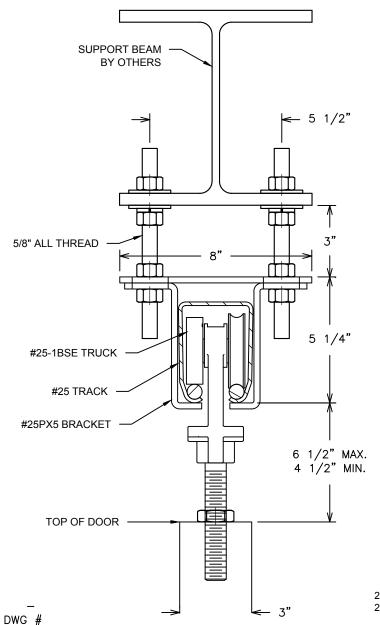
FILE:j:\crown work\xm\dwg\25

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C R O W N





#25.00CSTR STOP #25-B1SE TRUCK 7/8"NC **PENDANT ELEVATION VIEW** 25-1BSE TRUCK 2,500 LB. CAPACITY/PR.

DESCRIP: #25 HEAD DETAIL DRAWN:WRM 4/8/09 REV:

SCALE: 3'' = 1' - 0''SHEET #11

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